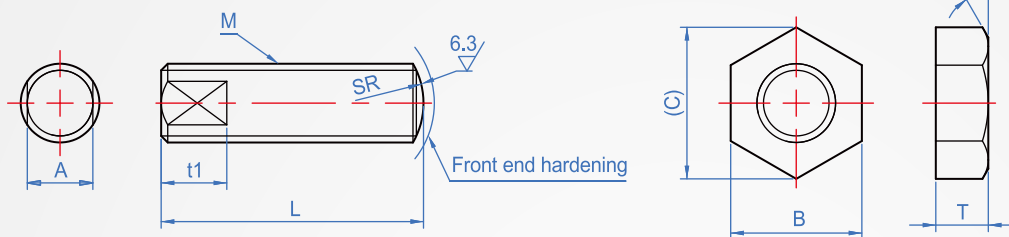


Firm Set Screw
WA754
Spanner groove



Screw main part		Nut
Material(Finish)	Hardness	
S45C (Trivalent chromium)	HRC45~50	SS400 (Trivalent chromium)
SUS420J2	HRC45~	SUS304

SUS420J2 material after the front end get hardening will change color.



How to order

1 2 3
 WA754 - M3 - F - 15 -
 TYPE M Pitch L
 Material chosen
 S45C.....
 SUS420J2..... S4

M	Pitch	fine teeth		Coarse teeth		L												Wrench		SR	nut		
		A	t1	B	(C)	T	A	t1	B	(C)	T												
M3	F (fine teeth)	0.35	0.5	15	20	25	30	35	40							2.5		3	5.5	6.4	2.4		
M4		0.5	0.7	15	20	25	30	35	40	45	50	60				3	4	4	7	8.1			
M5		0.5	0.8	15	20	25	30	35	40	45	50	60				4		5	8	9.2	4		
M6		0.75	1		20	25	30	35	40	45	50	60				5	5	6	10	11.5			
M8		0.75	1.25			25	30	35	40	45	50	60				6	6	8	13	15	5		
M10	P (Coarse teeth)	1	1.5				30	35	40	45	50	60	70			8	8	10	17	19.6			
M12		1	1.75					35	40	45	50	60	70	80		10	10	12	19	21.9	6		
M16		1.5	2						40	45	50	60	70	80	100		14	14	16	24	27.7	8	
M20		1.5	2.5							45	50	60	70	80	100	120	17	17	20	30	34.6	10	

unit: mm

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