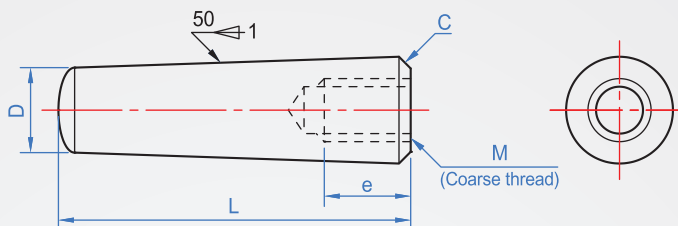


Taper pin with female thread

WA664

1 : 50



Material	Heat treatment
S45C	HRC40~45

How to order

WA664 - 6 - 25
TYPE D L

															Unit : mm
1	D	5	6	8	10	12	13	16	12						
	Tolerance	+0.03 -0	+0.03 -0	+0.036 -0	+0.036 -0	+0.043 -0	+0.043 -0	+0.043 -0	+0.052 -0						
	Differentiating teeth	L-50		L-50		L-60		L-70		L-70		L-80		M12	
	M(Coarse teeth)	M3		below	above	below	above	below	above	below	above	below	above		
	e(depth)	5	5	6	6	8	8	10	10	12	10	12	12	14	
	C	0.7	0.9	1.2		1.5		2		2		2.5		3	
	R	5	6	10		10		16		16		16		20	

										Unit : mm
2	L	Large diameter size reference table								
20	5.4	6.4	8.4							
25	5.5	6.5	8.5	10.5						
30	5.6	6.6	8.6	10.6	12.6	13.6				
35	5.7	6.7	8.7	10.7	12.7	13.7				
40	5.8	6.8	8.8	10.8	12.8	13.8	16.8			
45	5.9	6.9	8.9	10.9	12.9	13.9	16.9	20.9		
50	6	7	9	11	13	14	17	21		
55	6.1	7.1	9.1	11.1	13.1	14.1	17.1	21.1		
60	6.2	7.2	9.2	11.2	13.2	14.2	17.2	21.2		
65		7.3	9.4	11.3	13.3	14.3	17.3	21.3		
70		7.4	9.3	11.4	13.4	14.4	17.4	21.4		
75			9.5	11.5	13.5	14.5	17.5	21.5		
80			9.6	11.6	13.6	14.6	17.6	21.6		
85			9.7	11.7	13.7	14.7	17.7	21.7		
90			9.8	11.8	13.8	14.8	17.8	21.8		
100			10	12	14	15	18	22		
110				12.2	14.2	15.2	18.2	22.2		
120				12.4	14.4	15.4	18.4	22.4		
130					14.6	15.6	18.6	22.6		
140					14.8	15.8	18.8	22.8		
150					15	16	19	23		