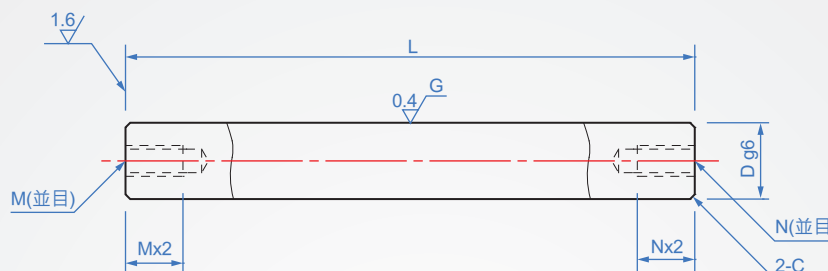


Shafts
JZ242
Female Thread



Material	Hardness	Finish
SUJ2	High-frequency induction hardening HRC58~	Hard plating Plating hardness HV750 Plating thickness above 5μ

How to order

JZ242 - 6 - 50 - M3-N4
 TYPE D L M-N thread

Unit : mm											
D	Tol. g6	L Designated units 1mm			M(Coarse thread) · N(Coarse thread) Specify both ends of the thread						C max
8	-0.005	30 ~ 150	3	4	5						0.5
10	-0.014	30 ~ 200	3	4	5	6					
12	-0.006 -0.017	30 ~ 200		4	5	6	8				1.0
13		30 ~ 200		4	5	6	8				
16		40 ~ 250			5	6	8	10			
20	-0.007 -0.020	40 ~ 400			5	6	8	10	12		
25		50 ~ 400				6	8	10	12		
30		50 ~ 400					8	10	12	16	20

Alterations	Code	Spec.																																			
Double sides Alteration wrench groove 	MA	MA=Designated units 1mm <table border="1"> <thead> <tr> <th>D</th> <th>W</th> <th>k</th> </tr> </thead> <tbody> <tr><td>6</td><td>5</td><td rowspan="3">8</td></tr> <tr><td>8</td><td>7</td></tr> <tr><td>10</td><td>8</td></tr> <tr><td>12</td><td>10</td><td rowspan="6">10</td></tr> <tr><td>13</td><td>11</td></tr> <tr><td>15</td><td>13</td></tr> <tr><td>16</td><td>14</td></tr> <tr><td>18</td><td>16</td></tr> <tr><td>20</td><td>17</td></tr> <tr><td>25</td><td>22</td><td rowspan="3">15</td></tr> <tr><td>30</td><td>27</td></tr> <tr><td>35</td><td>30</td></tr> <tr><td>40</td><td>36</td><td rowspan="2">20</td></tr> <tr><td>50</td><td>41</td></tr> </tbody> </table>	D	W	k	6	5	8	8	7	10	8	12	10	10	13	11	15	13	16	14	18	16	20	17	25	22	15	30	27	35	30	40	36	20	50	41
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50	41																																				

Example : JZ242-10-100-MA30

Alterations	Code	Spec.
Full-length tolerance change 	LA	LA can be assigned to units 0.1mm L ≤ 500 → (±0.05) L ≥ 500 → (±0.1)

Example : JZ242-6-LA100