

21~30% Compression

CB138

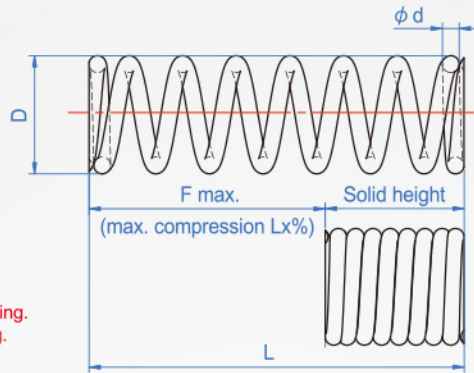
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◆ D Tolerance : Below $\phi 16$ ⁺⁰_{-0.5mm}

◆ L : 50以下 ± 1.5 mm

◆ End grinding : Wire diameter below $\phi 0.75$ No grinding.
Wire diameter above $\phi 0.8$ is grinding.

◆ Frequency of use : About 100 million times.



Material	Heat resistance	Curl direction
SWP Piano wire JIS G 3522	80°	Right



How to order

1 2 3
 CB138 - 5 - 20 - 0.75
 TYPE D L d

Unit : mm							
D	L	d	Solid height	max. compression L x %	F max.	Load N/max	Modulus $\pm 10\%$
4	5	0.45	2.7	30%	1.5	4.9	2.9 N/mm
	10	0.45	2.7	30%	3.0	8.8	
	15	0.55	5.8	30%	4.5	13.7	
	20	0.60	8.4	30%	6.0	17.7	
	25	0.65	12.4	30%	7.5	22.6	
5	30	0.65	12.4	30%	9.0	26.5	
	5	0.60	3.3	30%	1.5	8.8	
	10	0.70	5.5	30%	3.0	17.7	
	15	0.75	7.5	30%	4.5	26.5	
	20	0.75	7.5	30%	6.0	35.3	
6	25	0.85	13.6	30%	7.5	44.1	
	30	0.85	13.6	25%	7.5	44.3	
	35	0.90	17.1	25%	8.8	51.6	
	40	0.90	17.1	22%	8.8	51.9	
	5	0.65	3.3	30%	1.5	8.8	
8	10	0.75	5.2	30%	3.0	17.7	
	15	0.80	6.4	30%	4.5	26.5	
	20	0.90	9.9	30%	6.0	35.3	
	25	0.90	9.9	30%	7.5	44.1	
	30	1.00	16.0	30%	9.0	53.0	
	35	1.00	16.0	30%	10.5	61.8	
	40	1.10	25.0	30%	12.0	70.6	
	45	1.10	25.0	25%	11.3	66.7	
	50	1.20	39.6	20%	10.0	58.8	
	55	1.20	39.6	25%	14.5	85.3	
	60	1.20	39.6	23%	14.0	82.4	
65	1.20	39.6	22%	14.0	82.4		
70	1.30	39.6	21%	15.0	88.3		
10	10	0.90	5.4	30%	3.0	17.7	
	15	1.00	8.0	30%	4.5	26.5	
	20	1.10	11.5	30%	6.0	35.3	
	25	1.10	11.5	30%	7.5	44.1	
	30	1.20	16.8	30%	9.0	53.0	
	35	1.20	16.8	30%	10.5	61.8	
	40	1.20	16.8	30%	12.0	70.6	
	45	1.30	24.7	30%	13.5	79.4	
	50	1.30	24.7	30%	15.0	88.3	
	55	1.40	35.0	30%	16.5	97.1	
	60	1.40	35.0	30%	18.0	105.9	
65	1.40	35.0	26%	17.0	100.0		
70	1.40	35.0	27%	19.0	141.0		
12	10	1.00	5.4	30%	3.0	17.7	
	15	1.10	7.0	30%	4.5	26.5	
	20	1.20	9.6	30%	6.0	35.3	
	25	1.20	9.6	30%	7.5	44.1	
	30	1.30	13.9	30%	9.0	53.0	
	35	1.40	18.0	30%	10.5	61.8	
	40	1.40	18.0	30%	12.0	70.6	
	45	1.50	25.0	30%	13.5	79.4	
	50	1.50	25.0	30%	15.0	88.3	
	55	1.50	25.0	30%	16.5	97.1	
	60	1.50	25.0	30%	18.0	105.9	
65	1.60	35.0	30%	19.5	114.7		
70	1.60	35.0	30%	21.0	123.6		
80	1.70	45.9	30%	24.0	141.2		

Unit : mm							
D	L	d	Solid height	max. compression L x %	F max.	Load N/max	Modulus $\pm 10\%$
12	10	1.20	6.9	30%	3.0	17.7	5.9 N/mm
	15	1.30	9.1	30%	4.5	26.5	
	20	1.30	9.1	30%	6.0	35.3	
	25	1.30	9.1	30%	7.5	44.1	
	30	1.40	11.9	30%	9.0	53.0	
13	35	1.40	11.9	30%	10.5	61.8	
	40	1.50	15.4	30%	12.0	70.6	
	45	1.50	15.4	30%	13.5	79.4	
	50	1.60	20.4	30%	15.0	88.3	
	55	1.60	20.4	30%	16.5	97.1	
14	60	1.70	26.8	30%	18.0	105.9	
	65	1.70	26.8	30%	19.5	114.7	
	70	1.80	35.1	30%	21.0	123.6	
	80	1.90	45.6	30%	24.0	141.0	
	10	1.30	6.2	30%	3.0	29.4	
16	15	1.50	9.3	30%	4.5	44.1	
	20	1.60	12.3	30%	6.0	58.8	
	25	1.60	12.3	30%	7.5	73.5	
	30	1.70	15.0	30%	9.0	88.3	
	35	1.70	15.0	30%	10.5	103.0	
	40	1.80	19.0	30%	12.0	117.7	
	45	1.90	25.0	30%	13.5	132.4	
	50	1.90	25.0	30%	15.0	147.1	
	55	2.00	30.0	30%	16.5	161.8	
	60	2.00	30.0	30%	18.0	176.5	
	65	2.10	39.0	30%	19.5	191.2	
70	2.10	39.0	30%	21.0	205.9		
80	2.10	39.0	30%	24.0	235.4		
18	15	1.60	10.4	30%	4.5	44.1	
	20	1.60	10.4	30%	6.0	58.8	
	25	1.60	10.4	30%	7.5	73.5	
	30	1.70	12.8	30%	9.0	88.3	
	35	1.70	12.8	30%	10.5	103.0	
	40	1.90	20.0	30%	12.0	117.7	
	45	1.90	20.0	30%	13.5	132.4	
	50	2.10	30.5	30%	15.0	147.1	
	55	2.10	30.5	30%	16.5	161.8	
	60	2.10	30.5	30%	18.0	176.5	
	65	2.20	37.4	30%	19.5	191.2	
70	2.20	37.4	30%	21.0	205.9		
80	2.30	47.2	30%	24.0	235.4		
20	15	1.70	10.2	30%	4.5	44.1	
	20	1.80	12.6	30%	6.0	58.8	
	25	1.90	14.5	30%	7.5	73.5	
	30	1.90	14.5	30%	9.0	88.3	
	35	2.00	18.0	30%	10.5	103.0	
	40	2.10	21.0	30%	12.0	117.7	
	45	2.20	26.0	30%	13.5	132.4	
	50	2.20	26.0	30%	15.0	147.1	
	55	2.20	26.0	30%	16.5	161.8	
	60	2.30	32.0	30%	18.0	176.5	
	65	2.30	32.0	30%	19.5	191.2	
70	2.40	38.0	30%	21.0	205.9		
80	2.50	47.5	30%	24.0	235.4		

※Load calculation formula : Load(N) = Modulus x Compression

※Conversion : kgf=N x 0.102

※Solid height is the reference value,there will be little difference in the production.

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