

Hardening and tempering

WA662

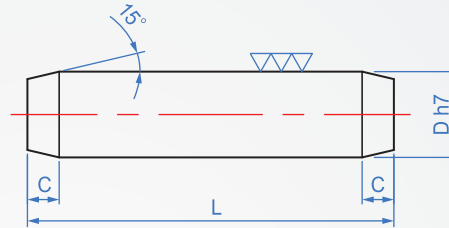
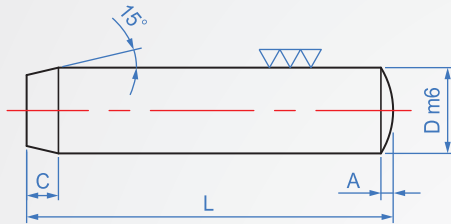
Thermal refining



A sort



B sort

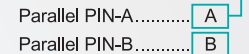


Sort	Material	Hardness
Parallel PIN-A	S45C-Q	HRC23~33
Parallel PIN-B	Hardening and tempering	

How to order



Sort chosen



D	A sort m6	B sort h7	L													C	A		
			Tol. ±0.25			Tol. ±0.5							Tol. ±0.75						
3	+0.008 +0.002	+0 -0.010	6	8	10	12	14	15	16	20	25	30						0.5	0.4
4			6	8	10	12	14	15	16	20	25	30						0.63	0.5
5	+0.012 +0.004	+0 -0.012		8	10	12	14	15	16	20	25	30	40	50				0.8	0.63
6				8	10	12	14	15	16	20	25	30	40	50	60			1.2	0.8
8					10	12	14	15	16	20	25	30	40	50	60	80		1.6	1.0
10	+0.015 +0.006	+0 -0.015						15	16	20	25	30	40	50	60	80		2.0	1.12
12										20	25	30	40	50	60	80		2.5	1.6
13	+0.018 +0.007	+0 -0.018									25	30	40	50	60	80	100		
16											25	30	40	50	60	80	100	3.0	2.0

※ There are other dimensions, welcome to contact CheNa.

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